

# How to Assemble the Peloton Bike

Difficulty	Moderate
Steps	8
Time Required	15 - 20 minutes

## Introduction

This guide details both the warehouse and in-home assembly process for the Peloton bike.

**PW: peloton**

## Tools

- 1/4 in and 3/8in Stubby Ratchet
- 3/8in 6 mm Hex Bit
- 3/8in 5 mm Hex Bit
- 3/8in 4 mm Hex Bit
- 3 MM Allen Wrench
- Phillips Head Screwdriver
- Combination Wrench
- 3/8in Drive Adjustable Torque Wrench
- Diagonal Pliers
- 3/8" Drive 15 mm Crow Foot
- Pedal Wrench

## Step 1 - Assembly Video

Videos are available online

**NOTE - during pedal installation, use the Pedal Installation SOP to get accurate tooling and torque specifications.**

## Step 2 - Warehouse Assembly Steps

- Unpack the bike and stage all components for assembly.
- Fit the handlebar post into the handlebar base. Take the two short screws, add a washer and assemble with 5mm hex bit.

- Loosen the L-handle at the front of the frame. Fit the handlebar post into the head tube. Using a phillips head screwdriver, add a screw to the bottom of the post. Tighten the L-handle.
- Take 4 weight holder screws, add flat and spring washer and install the weight holder with 2 screws and 4mm hex bit. Do the same on the other side.

### Step 3 - Warehouse Assembly Steps

- Turn the bike to rest on the weight holders and back feet.
- Attach the front stabilizer and secure with 4 socket cap screws using a 6mm hex bit.
- Turn the bike to rest on the handlebars and front stabilizer.
- Attach the rear stabilizer and secure with the 4 remaining stabilizer screws.
- Turn the bike upright. Insert the monitor arm into the hole in the front of the handlebars. Tighten with a 6mm hex bit.

### Step 4 - Warehouse Assembly Steps

Add a water bottle cup to each side of the bike and secure with a 3mm hex bit.

Install both pedals into the crank arms according to Pedal Installation SOP

### Step 5 - Ride Testing

To ride test, pedal the bike for 30 sec to 1 min and listen for abnormal noises or any issues from the drivetrain.

### Step 6 - In-Home Assembly

- When the bike is fully assembled, it will occupy an area of 2 by 4 feet (0.6 by 1.2 m). Use a mat to protect the floor
- **Do not use extension cords.**

- Take out the touchscreen, remove rear panel and line up with mount. Secure with Phillips head screwdriver and 4 screws from the box.
- Monitor cable will be at the left of the flywheel. Plug in power and data cables.
  
- Use the velcro strap to secure the cables to the monitor arm.
- Plug in and power on the bike.

## **Step 7 - Final Check**

- Check the stabilization of the bike and adjust feet by rotating clockwise if needed.
- Make sure the seat and handlebars move up and down smoothly.
- Turn on the bike to make sure it is receiving power.
- Remove plastic from touchscreen and wheels.
- Leave the user manual with the customer.