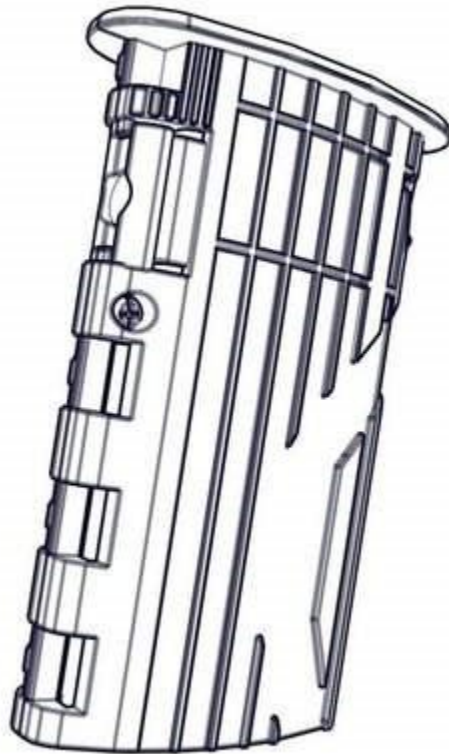


Handlebar Sleeve



Difficulty	Moderate
Steps	2
Time Required	5 - 10 minutes

Introduction

If the handlebar sleeve is cracked or damaged, replace using this SOP.

Tools

- Phillips head screwdriver
- 3/8in 6 mm Hex Bit
- 1/4in and 3/8in Stubby Ratchet

Getting Started: Replacing Handlebar Sleeve

Step 1 - Process Steps



- Begin by removing the touchscreen from the handlebars according to Touchscreen Replacement SOP ([here](#)).



- Using a 6mm hex bit, remove the bolt holding the monitor arm into the handlebar.
- Loosen the L-handle on the front of the post and lower the handlebars all the way down.



- Remove the screw at the bottom of the handlebar post using a Phillips head screwdriver.

Step 2 - Process Steps



- Remove the handlebars from the handlebar post. This can be difficult if the sleeve is damaged.
- Using a small Allen wrench, push the pin inside the sleeve. This will free the sleeve from the head tube.



- Slide the new sleeve into the head tube and snap into place.
- Slide the handlebars back into the sleeve and tighten the L-handle. Insert the screw into the bottom of the post.



- Replace the monitor arm and console using a 6mm hex bit.