

Amended Assembly Guide

This assembly guide has updated assembly steps found in the original manual to aid in machine assembly. Please discard this assembly guide after the machine is assembled.

CHAPTER 2: ASSEMBLY INSTRUCTIONS

TREADMILL ASSEMBLY STEPS (CONTINUED):

STEP 7A Z5.0 Calibration:

a) Run the treadmill calibration by following the steps to the right.

WARNING:

This process will take full control of the unit and can be dangerous if caution is not taken.

NOTE: This WARNING applies to Step 7B Z5.4 Calibration as well.

- Calibration can take up to two minutes to complete.
 - Do not stand on the treadmill during the calibration procedure.
 - Verify that the machine is free of all parts and tools.
 - Keep children and animals at a safe distance.
1. Hold the Up Incline button until two beeps occur.
 2. Hold the Enter button until one beep occurs.
 3. "Maintenance Mode" will appear on the display. Select the Enter button.
 4. Navigate to "Calibration" using the Up and Down Incline keys.
 5. Select the Enter button to select Calibration.
 6. Follow the on-screen instructions.
 7. "Calibration Pass" will be displayed if the calibration process was successful.
 8. Remove and replace the Safety key.
 9. Power cycle the unit before use.

CHAPTER 2: ASSEMBLY INSTRUCTIONS

TREADMILL ASSEMBLY STEPS (CONTINUED):

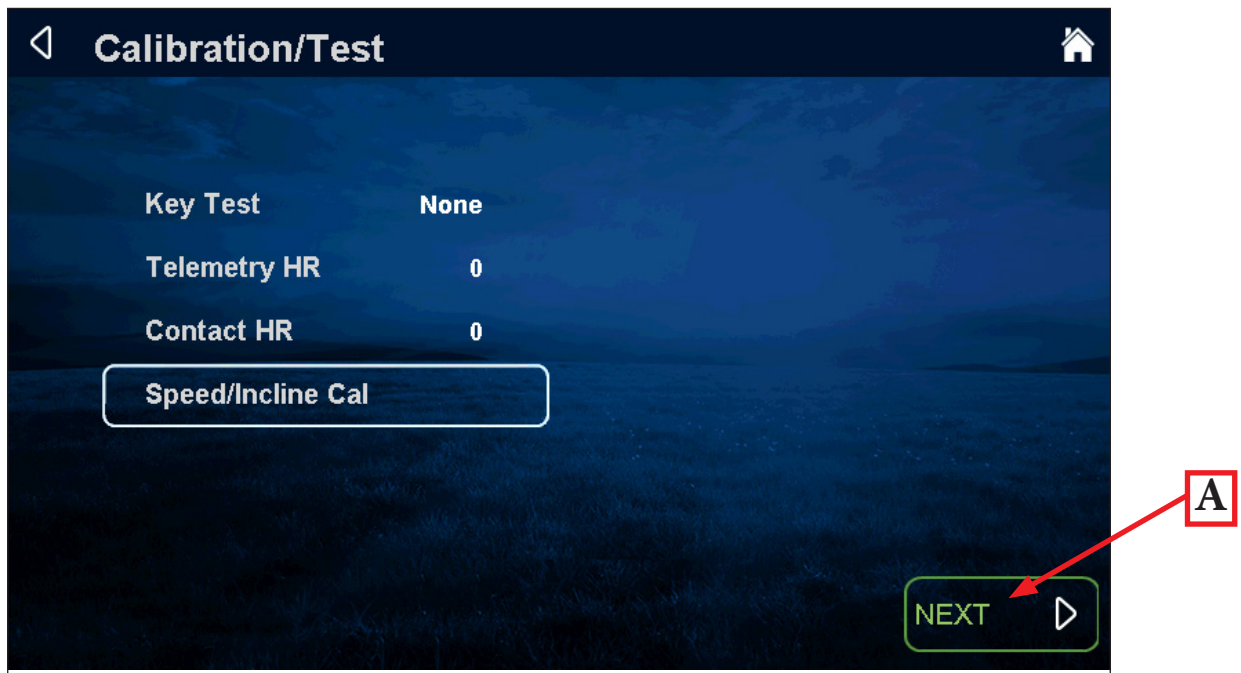
STEP 7B Z5.4 Calibration:

To enter Service Mode, press and hold the TRUE logo (A) in the upper left corner of the home screen. When the word “TRUE” (B) begins to flash, release the logo and press and hold the lower right corner of the screen (C).



Diagnostics Menu - Calibration/Test:

This menu contains tools for testing and verifying treadmill operation.



Speed/Incline Cal:

Speed/Incline Cal (calibration) is selected by default in this menu. To run a calibration, press the Next button (A) and follow the on-screen instructions. Power cycle the unit before use. NOTE: Refer to the WARNING stated in Step 7A Z5.0 Calibration as this applies for Step 7B Z5.4 Calibration too.